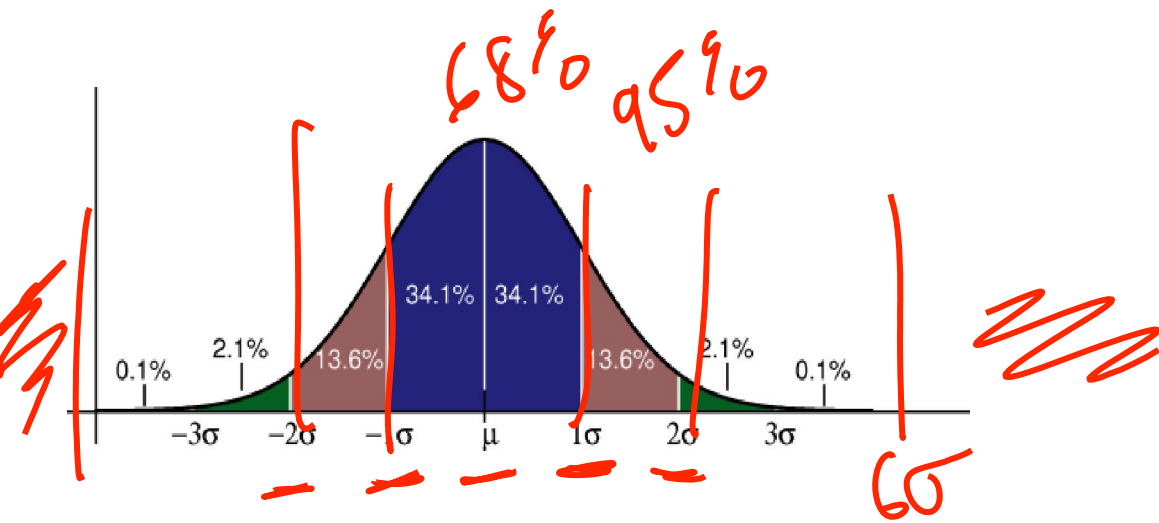


Six Sigma





3.4 in a million

Average Banana Sales:

500 lbs

Standard Deviation:

10 lbs $\sigma = 10$



$$6\sigma = \underline{\underline{60}}$$

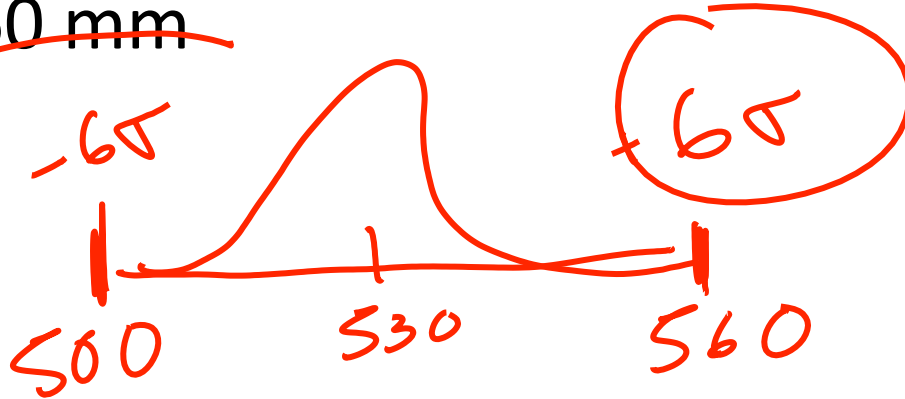
560



Required Metal Thickness:

500-560 mm

Mean
530



Six Sigma Standard Deviation?

$$560 - 530 = 30$$

$$\sigma = 5$$

Model Thinking

Scott E Page

